

# POWERFLEX®

## PART NUMBER

# PFR19-1913

## DESCRIPTION

## REAR LOWER ARM INNER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes      1 x Grease  
2 x Outer Shells              2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the old inner bush from the arm.
2. Remove any sharp edges and clean any dirt or corrosion from the arm bores.
3. The bore on one side of the arm is a larger diameter than the other. Press the outer shell in the bores of the arm while making sure the larger diameter on the outer shell fits the larger diameter on the arm bore.
4. Push the polyurethane bushes into the outer shell.
5. Apply the supplied grease into the bore of polyurethane bushes and insert the stainless steel sleeve into the bore of the bush.
6. Fit back arm to the car and tension all hardware to manufacturers recommended torque settings.

